

EWENN AF6/SA20100

Kind : Threadrolling machine

Manufacturer : EWENN

Model : AF6/SA20100

Year : 1996

Serial : Z-96044

Stock : 10439P



TECHNICAL DETAILS

Tool mounting

- in the slide (L x P x H) : 130 x 30 x 58 [mm]
- in the chaser holder (fixed tool) (L x P x H) : 115 x 30 x 58 [mm]

Output data

- Nominal output of main motor : 6,0/7,5 [kW]
- Power consumption : 13 [kVA]
- Connected value : 35 [A]

Output per unit

- min. parts per minute : 140
- max. parts per minute : 400

Compressed air supply

- Operating pressure required : 0,6 Mpa [6 bar]
- Air consumption : less than 0,1 [m³/h]

Machine

- Dimensions (L x W x H) : 2400 x 1380/3100¹ x 1800 [mm]
- ¹ without/with drive door and control cabinet door (open)
- Weight : 2700 [kg]

Production data (standard version)

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- max. nominal diameter	: 8 [mm]
- max. shaft length	: 110 [mm]
- non-profiled shaft part	: 60 [mm max.]
- profiled shaft part	: 55 [mm max.]
Slide adjustment zone	
- Width	: 2,0 à 13,0 [mm]
- Height (in relation to the upper edge of the chaser holder)	: -25 à + 60 [mm]

EQUIPMENT

- with vibratory bowl RNA