

## TORNOS Sigma 32/6

**Kind : Swiss-type cnc lathe**  
**Manufacturer : TORNOS**  
**Model : Sigma 32/6**  
**Year : 2014**  
**Serial : 12582**  
**Stock : 10296**



### TECHNICAL DETAILS

- Number of axes	: 8
- Number of spindles	: 2
<b>MAIN SPINDLE</b>	
- Max. bar diameter	: 32 [mm]
- Travel	: 230 [mm]
- Spindle speeds	: 8000 [rpm]
- Spindle power	: 7.5 [kW]
- C axis indexing precision	: 0.001 [°]
<b>GUIDE BUSH HOLDER 1</b>	
- Number of positions	: 14
- Number of motorized positions	: 8
- Live tools speed	: 6000 [rpm]
<b>COUNTER-SPINDLE</b>	
- Max. bar diameter	: 32 [mm]
- Spindle speeds	: 8000 [rpm]
- Spindle power	: 7.5 [kW]
- C axis indexing precision	: 0.001 [°]
<b>GUIDE BUSH HOLDER 2</b>	
- Number of positions	: 8
- Number of motorized positions	: 8
- Live tools speed	: 8000 [rpm]
<b>END ATTACHMENT</b>	
- Number of positions	: 4
<b>SECONDARY OPERATION</b>	
- Number of positions	: 4

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**POWER SUPPLY**

- Supply voltage : 400 [V]  
- Total installed power : 14 [kW]

**WEIGHT & DIMENSIONS**

- Machine floor space : 2400 x 1380 [mm]  
- Machine height : 2050 [mm]  
- Machine weight : 3000 [kg]

**MACHINE HOURS**

- Number of working hours : 39554 [h]

**EQUIPMENT**

- CNC : Fanuc 31i Model B  
- Rotating guide bush  
- Parts catcher  
- Chips conveyor : INDASS  
- Coolant tank  
- Bar loader : TORNOS SBF 532  
- Number of turning tool holders : divers  
- Number of fixed tool holders : divers