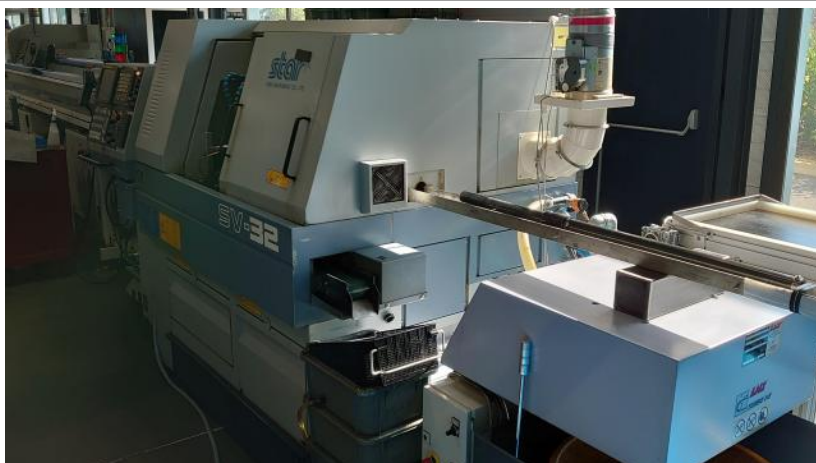


## STAR SV-32

**Kind : Swiss-type cnc lathe**  
**Manufacturer : STAR**  
**Model : SV-32**  
**Year : 2003**  
**Serial : 0280 (033)**  
**Stock : 10172**



### TECHNICAL DETAILS

|                                 |                     |
|---------------------------------|---------------------|
| - Number of axes                | : 9                 |
| - Number of spindles            | : 2                 |
| MAIN SPINDLE                    |                     |
| - Max. bar diameter             | : 32 [mm]           |
| - Travel                        | : 310 [mm]          |
| - Spindle speeds                | : 280 - 7.000 [rpm] |
| - Spindle power                 | : 7,5 [kW]          |
| - C axis indexing precision     | : 0,01 [°]          |
| COUNTER-SPINDLE                 |                     |
| - Max. bar diameter             | : 32 [mm]           |
| - Z stroke                      | : 150 [mm]          |
| - Spindle speeds                | : 280 - 7.000 [rpm] |
| - Spindle power                 | : 3,7 [kW]          |
| - C axis indexing precision     | : 0,01 [°]          |
| - Number of turrets             | : 1                 |
| UPPER TURRET                    |                     |
| - Number of positions           | : 10                |
| - Number of motorized positions | : 10                |
| - Live tools speed              | : 5.700 [rpm]       |
| - Live tools power              | : 2,8 [kW]          |
| GUIDE BUSH HOLDER 1             |                     |
| - Number of positions           | : 4                 |
| - Number of motorized positions | : 3                 |
| - Live tools speed              | : 6.000 [rpm]       |
| POWER SUPPLY                    |                     |

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- Supply voltage : 200 [V]

- Total installed power : 8 [kVA]

**WEIGHT & DIMENSIONS**

- Machine floor space : 2.645 x 1.403 [mm]

- Machine height : 1.680 [mm]

- Machine weight : 3.880 [kg]

**EQUIPMENT**

- CNC : Fanuc 16 iTB

- 3 colors status lamp

- Parts catcher

- Parts conveying strip

- Chips conveyor

- Coolant tank

- Bar loader : IEMCA BOSS 432/32LL

- Electric transformer