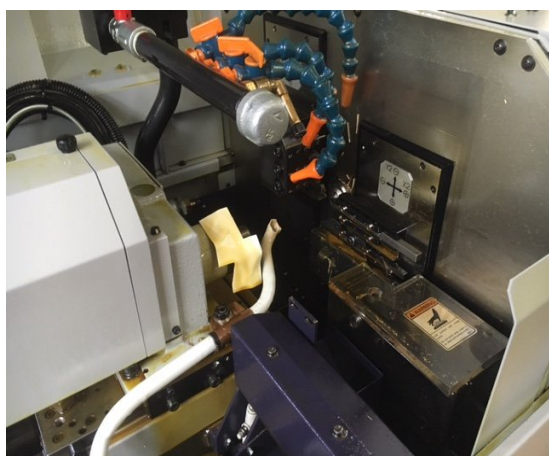


## CITIZEN R04 VI

**Kind :** Swiss-type cnc lathe  
**Brand :** CITIZEN  
**Model :** R04 VI  
**Year :** 2004  
**Serial Nr:** R13321  
**Stock Nr :** 9150P



### TECHNICAL DETAILS

- Number of axes : 6
- Number of spindles : 2
- MAIN SPINDLE
  - Max. bar diameter : 4 [mm]
  - Max. machining length : 40 [mm]
  - Travel : 40 [mm]
  - Spindle speeds : 20000 [rpm]
  - Spindle power : 1.1 [kW]
  - C axis indexing precision : .0001 [°]
- COUNTER-SPINDLE
  - Max. bar diameter : 4 [mm]
  - Spindle speeds : 10000 [rpm]
  - Spindle power : 0.5 [kW]
  - C axis indexing precision : 1 [°]
- GUIDE BUSH HOLDER 1
  - Number of positions : 5
- GUIDE BUSH HOLDER 2
  - Number of positions : 4
  - Number of motorized positions : 2
  - Live tools speed : 8000 [rpm]
- END ATTACHMENT
  - Number of positions : 3
- SECONDARY OPERATION
  - Number of positions : 3

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- Number of motorized positions

**POWER SUPPLY**

- Supply voltage : 400 [V]

- Total installed power : 4 [kW]

**WEIGHT & DIMENSIONS**

- Machine floor space : 1265/560 [mm]

- Machine height : 1450 [mm]

- Machine weight : 950 [kg]

- Number of working hours : 24171 [h]

**EQUIPMENT**

- CNC : Fanuc 18iTB

- Parts catcher

- Parts conveying strip

- Ejection of workpiece

- Coolant tank

- Electric transformer

- Number of turning tool holders : 2