

## CITIZEN L20E IX

**Kind : Swiss-type cnc lathe**  
**Manufacturer : CITIZEN**  
**Model : L20E IX**  
**Year : 2011**  
**Serial : QE0537**  
**Stock : 10081**



### TECHNICAL DETAILS

|                                 |                      |
|---------------------------------|----------------------|
| - Number of axes                | : 7                  |
| - Number of spindles            | : 2                  |
| MAIN SPINDLE                    |                      |
| - Max. bar diameter             | : 20 [mm]            |
| - Max. machining length         | : 200 [mm]           |
| - Spindle speeds                | : 10000 [rpm]        |
| - Spindle power                 | : 3,7 [kW]           |
| - C axis indexing precision     | : 0.001 [°]          |
| COUNTER-SPINDLE                 |                      |
| - Max. bar diameter             | : 20 [mm]            |
| - Spindle speeds                | : 8000 [rpm]         |
| - Spindle power                 | : 1.5 [kW]           |
| - C axis indexing precision     | : 0.001 [°]          |
| GUIDE BUSH HOLDER 1             |                      |
| - Number of positions           | : 10                 |
| - Number of motorized positions | : 5                  |
| - Live tools speed              | : 5000 [rpm]         |
| END ATTACHMENT                  |                      |
| - Number of positions           | : 4                  |
| SECONDARY OPERATION             |                      |
| - Number of positions           | : 3                  |
| POWER SUPPLY                    |                      |
| - Supply voltage                | : 400 [V]            |
| WEIGHT & DIMENSIONS             |                      |
| - Machine floor space           | : 2.110 x 1.085 [mm] |

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- Machine height : 1.832 [mm]  
- Machine weight : 2.200 [kg]  
MACHINE HOURS  
- Number of working hours : 32.264 [h]

**EQUIPMENT**

- CNC : Meltas  
- Rotating guide bush  
- Parts catcher  
- Parts conveying strip  
- Ejection of workpiece  
- Chips conveyor  
- Coolant tank  
\* with high-pressure pump  
- Bar loader : FMB MINIMAG 20